

Section 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier****Product name:** PENCOOL CLF**Product code:** AHE**1.2. Relevant identified uses of the substance or mixture and uses advised against****Use of substance / mixture:** PC25: Metal working fluids.**1.3. Details of the supplier of the safety data sheet****Company name:** Pennine Lubricants Limited

Unit 35 Limestone Cottage Lane

Sheffield

South Yorkshire

S6 1NJ

United Kingdom

Tel: 0114 285 2987**Fax:** 0114 285 2988**Email:** info@penninelubes.plus.com**1.4. Emergency telephone number****Emergency tel:** 0114 285 2987 (Office hours only)**Section 2: Hazards identification****2.1. Classification of the substance or mixture****Classification under CLP:** This product has no classification under CLP.**2.2. Label elements****Label elements:** This product has no label elements.**2.3. Other hazards****PBT:** This product is not identified as a PBT/vPvB substance.**Section 3: Composition/information on ingredients****3.2. Mixtures****Hazardous ingredients:**

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2,2'-OXYBISETHANOL

EINECS	CAS	PBT / WEL	CLP Classification	Percent
203-872-2	111-46-6	-	Acute Tox. 4: H302	30-50%

DISODIUM TETRABORATE DECAHYDRATE

215-540-4	1303-96-4	-	Repr. 1B: H360FD	<1%
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BENZOTRIAZOLE

202-394-1	95-14-7	-	Acute Tox. 4: H302	<1%
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POTASSIUM HYDROXIDE

215-181-3	1310-58-3	-	Acute Tox. 4: H302; Skin Corr. 1A: H314	<1%
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Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Wash immediately with plenty of soap and water.

Eye contact: Bathe the eye with running water for 15 minutes. Transfer to hospital for specialist examination.

Ingestion: Wash out mouth with water.

Inhalation: Not applicable.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

Ingestion: The product has a low order of acute oral toxicity; ingestion is not regarded as a significant hazard likely to arise in normal use. There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest.

4.3. Indication of any immediate medical attention and special treatment needed

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

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Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Mark out the contaminated area with signs and prevent access to unauthorised personnel. Do not attempt to take action without suitable protective clothing - see section 8 of SDS. Turn leaking containers leak-side up to prevent the escape of liquid.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

6.4. Reference to other sections

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Avoid the formation or spread of mists in the air.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed.

7.3. Specific end use(s)

Section 8: Exposure controls/personal protection

8.1. Control parameters

Hazardous ingredients:

2,2'-OXYBISETHANOL

Workplace exposure limits:

Respirable dust

State	8 hour TWA	15 min. STEL	8 hour TWA	15 min. STEL
UK	101 mg/m ³	-	-	-

POTASSIUM HYDROXIDE

UK	-	2 mg/m ³	-	-
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DNEL/PNEC Values

Hazardous ingredients:

[cont...]

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2,2'-OXYBISETHANOL

Type	Exposure	Value	Population	Effect
DNEL	Dermal	53mg/kg/day	Workers	-
DNEL	Inhalation	12mg/m3	Workers	-
PNEC	Fresh water	10mg/l	-	-
PNEC	Marine water	1mg/l	-	-
PNEC	Soil (agricultural)	1.53mg/kg	-	-

8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area.

Respiratory protection: Respiratory protection not required.

Hand protection: Protective gloves.

Eye protection: Tightly fitting safety goggles. Ensure eye bath is to hand.

Skin protection: Protective clothing.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State: Liquid

Colour: Yellow-green

Odour: Barely perceptible odour

Solubility in water: Soluble

Viscosity: Viscous

Kinematic viscosity: 20-40

Viscosity test method: Kinematic Viscosity at 40C (cSt)

Boiling point/range°C: >100

Flash point°C: >100

Relative density: 1.14

pH: 9.0-9.3

9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.

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10.4. Conditions to avoid

Conditions to avoid: Heat.

10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong acids.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

Section 11: Toxicological information

11.1. Information on toxicological effects

Hazardous ingredients:

POTASSIUM HYDROXIDE

ORL	RAT	LD50	273	mg/kg
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Toxicity values: No data available.

Symptoms / routes of exposure

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

Ingestion: The product has a low order of acute oral toxicity; ingestion is not regarded as a significant hazard likely to arise in normal use. There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest.

Section 12: Ecological information

12.1. Toxicity

Ecotoxicity values: No data available.

12.2. Persistence and degradability

Persistence and degradability: No data available.

12.3. Bioaccumulative potential

Bioaccumulative potential: No data available.

12.4. Mobility in soil

Mobility: Readily absorbed into soil.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

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12.6. Other adverse effects

Other adverse effects: No data available.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal company.

Waste code number: 12 01 09

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

Transport class: This product does not require a classification for transport.

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

Section 16: Other information

Other information

Other information: This safety data sheet is prepared in accordance with Commission Regulation (EU) No 2015/830.

* indicates text in the SDS which has changed since the last revision.

Phrases used in s.2 and s.3: H302: Harmful if swallowed.

H314: Causes severe skin burns and eye damage.

H360FD: May damage fertility. May damage the unborn child.

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.